

### Setup:

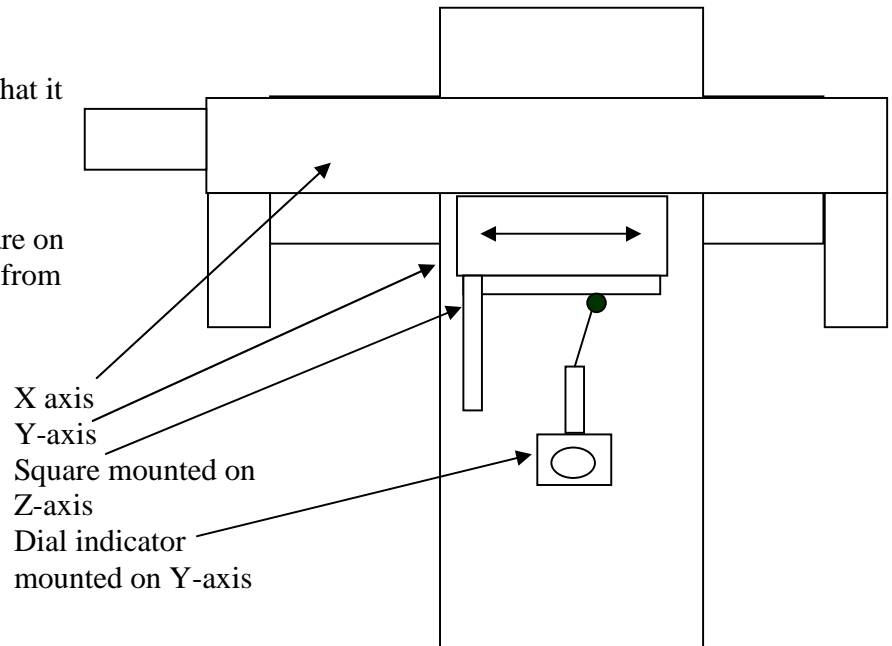
You will need a square, dial indicator and some clamps to secure the square. Start by mounting the Da Vinci so that you have open access to the bottom extrusion plate. There are 4 bolts that secure the Y axis to the bottom extrusion. There is a slight clearance around the bolts to allow for the adjustment of the Y axis. Loosen 3 of the 4 bolts and then loosen the 4<sup>th</sup> bolt so that it is just tight.

### Step 1

Fasten square to Z axis so that it is level.

### Step 2

Align dial indicator to square on Z axis, with X axis motion from left to right



### Step 3

Loosen screws on bottom of extrusion holding Y-axis.

Align Y- axis (in/out axis) w.r.t. square as Y axis moves in and out.

